

# How the Koch Brothers Became America's Most Powerful and Private Dynasty

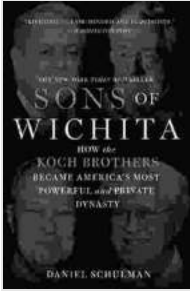


The Koch brothers are two of the most powerful and influential people in America. They are the co-owners of Koch Industries, the second largest privately held company in the United States. Koch Industries has a revenue of over \$100 billion and employs over 100,000 people. The Koch brothers are also major donors to conservative political causes.

## **Sons of Wichita: How the Koch Brothers Became America's Most Powerful and Private Dynasty**

by Daniel Schulman

★★★★☆ 4.5 out of 5



Language	: English
File size	: 2707 KB
Text-to-Speech	: Enabled
Screen Reader	: Supported
Enhanced typesetting	: Enabled
X-Ray	: Enabled
Word Wise	: Enabled
Print length	: 412 pages



Charles and David Koch were born in Wichita, Kansas, in the 1930s. Their father, Fred Koch, was a chemical engineer who founded the company that would later become Koch Industries. The Koch brothers graduated from the Massachusetts Institute of Technology and went to work for their father's company.

In 1967, the Koch brothers took over the company from their father. They quickly turned it into one of the most successful companies in the United States. The Koch brothers expanded the company's operations into a wide range of industries, including oil refining, chemicals, and manufacturing.

The Koch brothers are also known for their political activities. They are major donors to conservative political causes and have been instrumental in the rise of the Tea Party movement. The Koch brothers have also been criticized for their influence on the political process.

In 2012, the Koch brothers were ranked by Forbes magazine as the fourth and fifth richest people in the United States. Their combined net worth is estimated to be over \$100 billion.

The Koch brothers are a powerful and influential force in American society. They have built a vast business empire and have a major impact on the political process.

## **The Koch Brothers' Business Empire**

Koch Industries is a privately held company and is not required to disclose its financial information. However, it is estimated that the company has annual revenues of over \$100 billion and employs over 100,000 people. Koch Industries is involved in a wide range of industries, including:

\* Oil refining \* Chemicals \* Manufacturing \* Glass \* Paper \* Lumber \* Real estate

Koch Industries is the largest privately held company in the United States and is one of the largest companies in the world. The company is a major player in the global economy and has a significant impact on the American economy.

## **The Koch Brothers' Political Activities**

The Koch brothers are major donors to conservative political causes. They have supported Republican candidates and causes for many years. The Koch brothers have also been instrumental in the rise of the Tea Party movement.

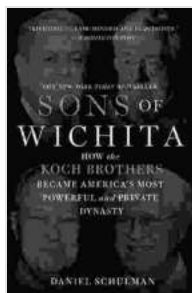
The Koch brothers have been criticized for their influence on the political process. Some critics have accused them of trying to buy elections and of using their wealth to advance their own political agenda.

The Koch brothers have defended their political activities, saying that they are simply exercising their First Amendment right to free speech. They have also said that they are not trying to buy elections, but are simply supporting candidates who share their conservative values.

## The Koch Brothers' Legacy

The Koch brothers have left a lasting legacy on American society. They have built a vast business empire and have a major impact on the political process. The Koch brothers are a powerful and influential force in American society.

It is still too early to say how the Koch brothers' legacy will be judged by history. However, it is clear that they have had a major impact on American society. They are a powerful and influential force, and their legacy will be debated for many years to come.



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